

New Design Metal Manual Heavy Duty Lathe Double Columns Vertical Turning Lathe

Basic Information

• Place of Origin: Henan, China

Brand Name: BAISHUN MACHINERY

Certification: CE ISO
Model Number: CK5235
Minimum Order Quantity: 1 Set
Price: Negotiable

• Packaging Details: 1. Outside we will pack the product with

plasitic to prevent wet.2. Outside of the cnc vertical lathe machine will be packed by

strong wooden pallet.

• Delivery Time: 30-35 work days

Payment Terms: L/C, T/T, Western Union
 Supply Ability: 20 Set/Sets per Month



Product Specification

Max. Length Of Workpiece 2500 (mm):

• Max. Spindle Speed (r.p.m):90 R.p.m

Machining Capacity: Medium Duty

Spindle Bore(mm): 105
Width Of Bed (mm): 250 Mm
Spindle Motor Power(kW): 55
No. Of Spindles: Twin
Number Of Axes: 2

Travel (X Axis)(mm): 1900 Mm
Travel (Z Axis)(mm): 1250 Mm
Positioning Accuracy (mm): ±0.005
Repeatability (X/Y/Z) (mm): ±0.003

• Dimension(L*W*H): 6150*4400*5330mm

• Voltage: 380V



More Images









Product Description

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The double column vertical lathe is a cutting-edge piece of equipment that combines mechanical, electrical, and hydraulic components. It incorporates modern design principles and manufacturing techniques, leveraging CAD optimization and state-of-the-art components from both domestic and international sources. The machine boasts a robust structure, offering exceptional strength, high static and dynamic stiffness, precise machining capabilities, heavy load capacity, efficiency, durability, and reliable operation. All major technical specifications of the machine parts comply with national standards.

The machine consists of various components, including the worktable base, worktable, main transmission box, gantry frame, beam, ram tool rest, feeding box, electrical system, operation station, hydraulic system, and protection devices.

Double column vertical lathe is an advanced equipment with the integration of mechanical-electrical-hydraulic, which absorbing the new design philosophy and manufacturing technology. It adopts the CAD optimization design way, equips advanced functional components at home and abroad. In structure, it achieves strong strength, high dynamic and static stiffness, high precision, heavy loading, high efficiency, long service life, safe and reliable movement. Main technical specifications of each machine parts conform to the national related standards.

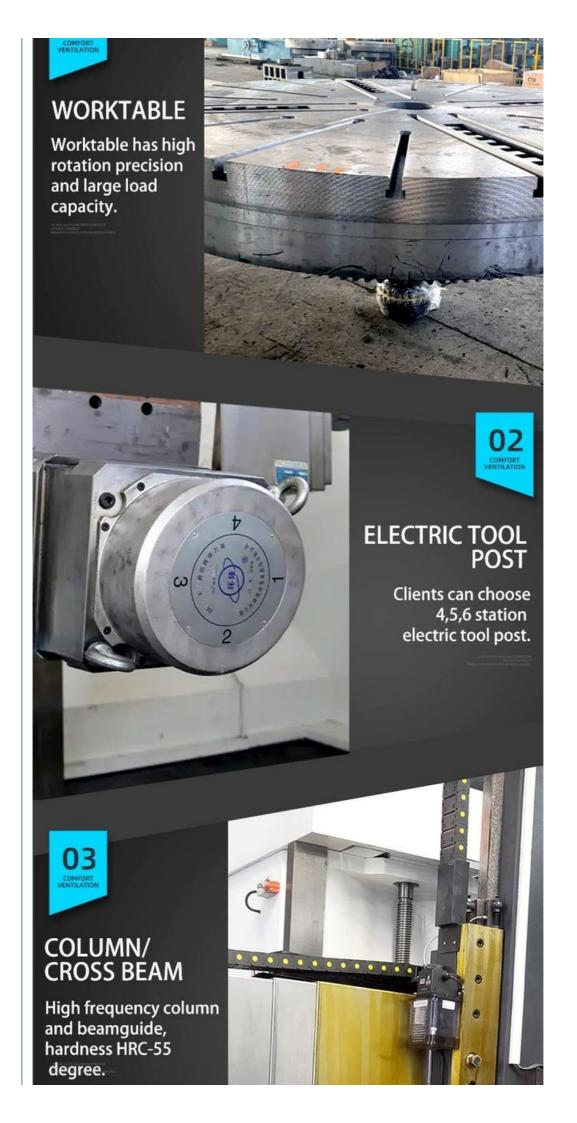
Machine has worktable base, worktable, main transmission box, gantry frame, beam, ram tool rest, feeding box, electrical system, operation station, hydraulic system, protection device and so on.

Machine parameter

| Specifications | Unit | CK5225 | CK5231 | CK5240Q | CK5240 |
|---------------------------------------|--------|-----------------|-----------------|-----------------|-----------------|
| Max.turning diameter | mm | 2500 | 3150 | 4000 | 4000 |
| Max. height of work piece | mm | 1600/2000/2500 | 1600/2000/2500 | 1600/2000/2500 | 1600/2000/2500 |
| Max. weight of work piece | Т | 10/20 | 10/20 | 10/20 | 32 |
| Worktable diameter | mm | 2250 | 2830 | 2830/3150 | 3200/3600 |
| Range of table speeds | r/min | 2-63 | 2-63 | 2-63 | 2-63 |
| Steps | | 16 | 16 | 16 | 16 |
| Max torque of work table | KN.m | 63 | 63 | 63 | 100 |
| Rapid traverse of rail head | mm/min | 4000 | 4000 | 4000 | 4000 |
| Ram vertical travel of right railhead | Kn | 35 | 35 | 35 | 40 |
| Ram vertical travel of left railhead | kn | 30 | 30 | 30 | 30 |
| Range cutting force of right railhead | mm/min | 1-50 | 1-50 | 1-50 | 1-50 |
| Range cutting force of right railhead | mm/min | 0.1-1000 | 0.1-1000 | 0.1-1000 | 0.1-1000 |
| Travel of arm | mm | 1000 | 1000 | 1000 | 1250 |
| Section of arm | mm | 255×200 | 255×200 | 255×200 | 240×240 |
| Swivel of left and right railhead | 0 | ±30° | ±30° | ±30° | ±30° |
| Section of tool | mm | 40×50 | 40×50 | 40×50 | 50×50 |
| Power of main motor | Kw | 55 | 55 | 55 | 75 |
| Overall dimensions | cm | 569×470×480/520 | 605×440×493/533 | 690×510×480/520 | 690×510×480/520 |

Product photos









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