

# Swiss Type Torno CNC Vertical Lathe Machine For Processing Brake Drum Ck5116

#### **Basic Information**

• Place of Origin: Henan, China

Brand Name: BAISHUN MACHINERY

Certification: CE/ISO9001
Model Number: CK5116
Minimum Order Quantity: 1 Set
Price: Negotiable

• Packaging Details: 1. Outside we will pack the product with

plasitic to prevent wet.2. Outside of the cnc vertical lathe machine will be packed by

strong wooden pallet.

• Delivery Time: 30-35 work days

Payment Terms: L/C, T/T, Western Union
 Supply Ability: 20 Set/Sets per Month



#### **Product Specification**

Max. Length Of Workpiece 1600 (mm):

Max. Spindle Speed (r.p.m):160 R.p.mMachining Capacity: Medium Duty

Spindle Motor Power(kW): 30
No. Of Spindles: Single
Travel (X Axis)(mm): 800 Mm
Travel (Z Axis)(mm): 916 Mm
Positioning Accuracy (mm): ±0.005

Highlight: cnc vertical lathe machine for processing brake

drum

, Torno CNC Vertical Lathe Machine,  ${\sf Ck5116}$ 



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#### **Product Description**

#### Torno CNC Vertical Lathe Low Price Heavy Duty Vertical Turning Center Lathe

Single column vertical lathe, configuration of advanced and reliable mechanical and electrical components, structure performance is outstanding, strong rigidity, machine tool can meet the strong cutting, worktable can carry large tonnage load, good stability, high efficiency, safe and reliable.

Vertical lathe belongs to large mechanical equipment, which is used to process large and heavy work pieces with large radial size, relatively small axial size and complex shape. Such as cylindrical surface, end face, conical surface, cylindrical hole, conical hole, etc.

Additionally, CNC vertical lathes are highly automated and can be programmed to perform a wide range of machining operations, such as turning, drilling, boring, threading, and milling, with minimal human intervention.

Overall, The CNC vertical lathes are a versatile and efficient machining tool that offer high precision and automation capabilities, and that is why makes them an essential component of modern manufacturing processes.

#### **Key Features:**

The table utilizes a high precision thrust ball rolling guideway and a slide guideway with a diameter of 1.6 meters.

The column cross rail is made of high-strength and highly wear-resistant Grey cast iron.

The guideway pairs in both the horizontal and vertical directions are made of wear-resistant Grey cast iron.

The rail guideway surface of the ram and side head undergo middle frequency hardening and rolling grind finish machining.

The bottom station features a new type of black chromium plane.

The rail head is equipped with a lead screw for horizontal and vertical transmission.

The pentagonal turret pinion plate ensures high strength and rigidity in index positioning.

Cross lubrication is provided with oil through a hand pump.

#### Machine parameter

Model	CK518	CK5112Q	CK5112A	CK5116Q	CK5120A	CK5126A
Max. turning diameter of vertical tool rest (mm)	800	1200	1200	1600	2000	2600
Working table diameter (mm)	700	1000	1000	1400	1800	2200
Max. height of work-piece (mm)	800	1000	1000	1200	1250	1400
Max. weight of work-piece (kg)	1500	1500	3200	3200	8000	8000
Range of worktable rotation speed (rpm)	30-260	20-180	6.3-200	15-160	3.2-100	2.2-70
Feeding series	Stepless	Stepless	Stepless	Stepless	Stepless	Stepless
Range of tool rest feed (mm/min)	0.25-90	0.25-90	0.8-86	0.25-90	0.8-86	0.8-86
Cross beam travel (mm)	500	1000	650	1200	890	1090
Horizontal travel of tool rest (mm)	500	700	700	900	1115	1400
Vertical travel of tool rest (mm)	450	500	650	750	800	800
Size of section of cutter bar (mm)	30*40	30*40	30*40	30*40	30*40	30*40
Main motor power (kw)	11	15	22	15	30	30

#### **Vertical Lathe MachineFeature:**

The table adopt high precision thrust ball rolling guideway and slide guideway in 1.6 metre of diameter.

The column cross rail adopt high strengthen and high wear-resistance Grey cast iron.

Fiction pairs of guideway in horizontal and vertical direction adopt wear-resistance grey cast iron.

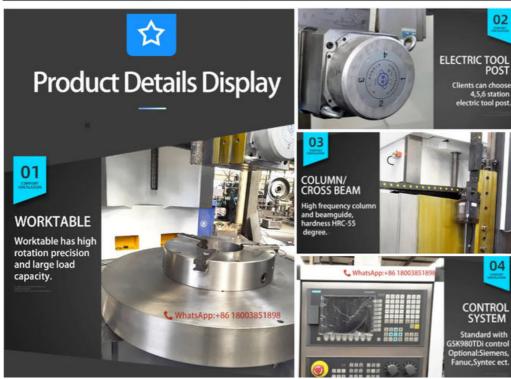
Ram guideway surface of rail, side head adopt middle frequency harden rolling grind finish machining. Black chromium plane of new type for botton siation.

The rail head is designed with lead screw for horizontal and vertical transmission.

Pentagonal turret pinion plate index positioning with high strengthen and rigidity.

Lubrication of cross is supplied with oil by hand pump.





#### **Our Services**

We can provides 7x24-hour online pre-sale service, engineer follow-up order service, and logistics delivery operation service, And also we can provide installation services. In addition, with more than 10 years experience of various markets, we can help customers successfully complete a series of services from purchasing to goods Customs clearance, thereby saving times and

also reducing customers' costs in all aspects.

- Our advantage:
  1: With CE, ISO certification.
- 2: Full production tracking.
- 3: Professional engineers can guarantee the highest quality.
- 4: More suppliers as alternatives, guarantee your lowest and competitive price.
  5: Sales fstaff with more than 10 years experience, will answer your pre-sales and after-sales questions.
- 6: OEM production is available, to meet customer needs
- 7. Low MOQ (1 unit) is available.
- 8. 24 hours technical support.



## Henan Baishun Machinery Equipment Co., Ltd.







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