

B5040 Vertical Metal Shaping Machine Tool Planer Slotter Equipment PLC Control

Basic Information

- Place of Origin:
- Brand Name:
- Certification:
- Model Number:
- Minimum Order Quantity: 1 Set
- Price:
- · Packaging Details:
- Delivery Time:
- Payment Terms: T/T, L/C, Western Union

China

ISO

B5040

Negotiation

20 working days

100Set/Sets per Month

Export standard wooden case package

Baishun

• Supply Ability:



Product Specification

- Name: Model:
- Machine Tool Planer Slotter Equipment B5040 • Video Outgoing-inspection: Provided Provided • Machinery Test Report: • Functioin: Metal Slotting • Controller: PLC 380v/50hz Or As Customer Required • Voltage: • Warranty: 1 Year • Power (kW): 4 • Weight (KG): 3700 KG • Highlight: Vertical Metal Shaping Machine, PLC Control Metal Shaping Machine,



More Images





PLC Control Vertical Slotting Machine



Product Description

B5040 Vertical Slotting Machine Metal Shaping Machine Tool Planer Slotter Equipment

The main performance characteristics:

1. The working table of the machine tool is provided with three different directions of feed (longitudinal, horizontal and rotary), therefore work object go through once clamping, Several surfaces in the machine tool machining

2.Hydraulic transmission mechanism with sliding pillow reciprocating motion and hydraulic feed device for working table. 3.The sliding pillow has the same speed in every stroke, and the movement speed of the ram and the working table can be adjusted

continuously.

4. Hydraulic control table have ram commutation oil for oil reversing mechanism, In addition to hydraulic and manual feed outer,

Even there single motor drive vertical, horizontal and rotary fast moving.

5.Use hydraulic feed the slotting machine, Is when the work is over turning back instantaneous feed, Therefore be better than mechanical slotting machine used drum wheel feed.

Application:

1. This machine be used for interpolation plane, forming surface and Keyway Etc. And can insert the inclination in the 10° Mold

and other within the scope of etc. work matter.

2. Enterprise suitable for single or small batch production.

Product main technical parameters:

| Specification | Unit | B5020 | B5032 | B5040 |
|--|-----------|----------------|----------------|----------------|
| Max. stroke of RAM | mm | 220 | 340 | 400 |
| Ram maximum slotting length | mm | 200 | 320 | 500 |
| Ram motion frequency | times/min | 32.50.80.125 | 20.32.50.80 | 20.32.50.80 |
| Ram tilt angle | 0 | 0-8 | 0-8 | 0-8 |
| Ram vertical adjustment distance | mm | 230 | 315 | 315 |
| Cutter head bearing surface to the distance between the forearm bed | mm | 485 | 600 | 600 |
| Table Diameter | mm | 500 | 630 | 630 |
| The distance between the lower end of the sliding frame to work table | mm | 320 | 490 | 600 |
| Max. longitudinal moving distance of working table | mm | 500 | 630 | 690 |
| Max. transverse moving distance of working table | mm | 500 | 560 | 620 |
| Table maximum rotation angle | 0 | 360 | 360 | 560 |
| Vertical and horizontal table power feed range | mm | 0.08-1.21 | 0.08-1.21 | 0.08-1.21 |
| Table rotary feed range | mm | 0.052-0.783 | 0.052-0.783 | 0.052-0.783 |
| Motor power | kw | 3 | 4 | 4 |
| Motor speed | r/min | 1430 | 960 | 960 |
| Machine weight | kg | 2200 | 3000 | 3700 |
| Outline dimension | mm | 1916*1305*1995 | 2261*1495*2245 | 2290*1525*2485 |

Machine picture:





