



CK5120 Metal Processing Vertical Lathe Machine Single Column Vertical CNC Lathe

Our Product Introduction

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Basic Information

- Place of Origin: Henan, China
- Brand Name: BAISHUN MACHINERY
- Certification: CE/ISO9001
- Model Number: CK5120
- Minimum Order Quantity: 1 Set
- Price: Negotiable
- Packaging Details: Export standard wooden case package or Negotiation with customers
- Delivery Time: 45 work days
- Payment Terms: L/C, T/T, Western Union
- Supply Ability: 20 Set/Sets per Month



Product Specification

- Product Name: Single Column Vertical CNC Lathe Ck5120
- Machine Type: CK5120
- Max. Turning Diameter(mm): 2000
- Max. Height Of Workpiece(mm): 1200
- Worktable Size(mm): 1800
- Max.weight Of Workpiece: 5tons
- No. Of Spindles: Single
- Voltage: 380V
- Key Words: Vertical Turning Lathe
- Function: Metal Turning
- Highlight: Single Column Vertical CNC Lathe, Metal Processing Vertical CNC Lathe, CK5120 Vertical CNC Lathe



More Images



Product Description

CK5120 Metal Processing Vertical Lathe Machine Single Column Vertical CNC Lathe



Use range of CK5120

This machine is used in high speed steel cutting tools and carbide cutting tools, processing all kinds of ferrous metals, nonferrous metals and some non-metallic materials.

Structure of CK5120

1, The overall layout

Machine tools mainly by the table, table base, column, beam, vertical knife frame composition. The machine tool base are used HT250 cast iron, the use of resin sand process, cast after the stew fire, rough processing after aging treatment (artificial aging and vibration aging). Casting quality and reliable without cracks, pores, shrinkage and white mouth tissue, castings by stew fire, aging treatment with a stable organization to ensure the use of the machine during the stability of the product quality certificate to provide molten iron chemical composition analysis report, heat treatment Report and heat treatment temperature time curve.

2, The main drive

Main drive main motor, through the gear box 16 gear speed for speed conversion. The gears in the box are quenched and ground to ensure transmission accuracy and efficiency and reduce noise and reduce vibration.

3, Workbench

The table consists of table, table base, spindle components and transmission mechanism, table and table base for the overall casting processing. The table guide surface is inlaid with an aluminum alloy guide plate and a pressure oil is injected between the guide rails to form a dynamic pressure rail. So the table carrying capacity, high precision rotation.

4, Beams

The beam moves up and down on the column. The beam consists of a knife feed drive mechanism, a beam clamping mechanism and a hydraulic device. Install a set of automatic lubricating oil pump on the beam, according to the need to lubricate the rail surface.

5, Vertical knife frame

Z-axis, Z-axis by the servo motor drive, through the planetary reducer to increase the torque, by the electromagnetic clutch switch control two axes and locked each other to achieve a variety of complex processing.

6, Hydraulic system

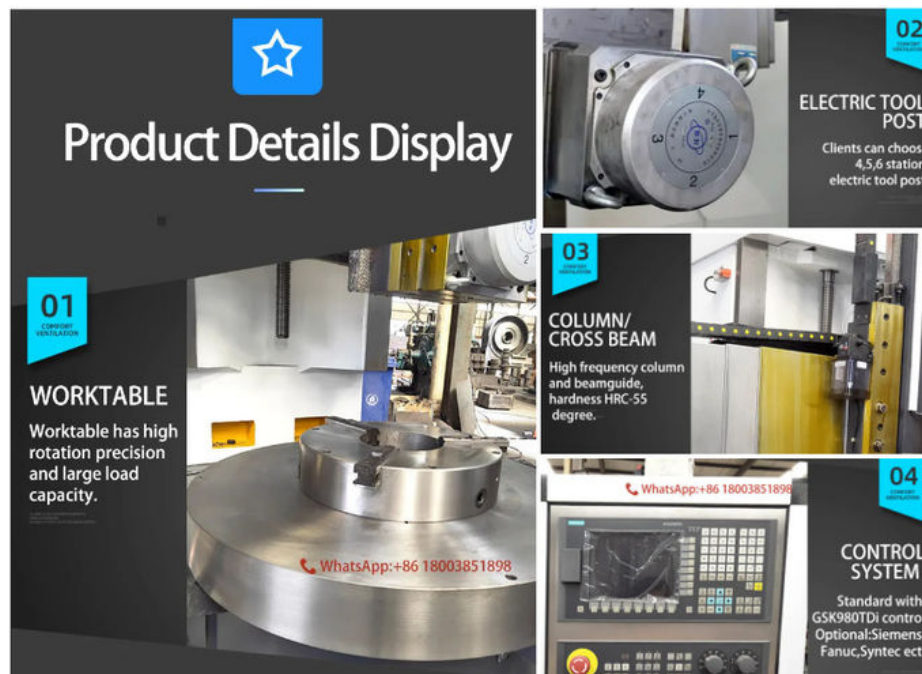
The hydraulic system includes: the table dynamic pressure system, the main drive transmission system, beam clamping and hydraulic system, vertical knife frame hydraulic balance system. Hydraulic system is essential, machine lubrication, dynamic pressure rail stability, to ensure the stability of the hydraulic system and interchangeability.

Machine parameter

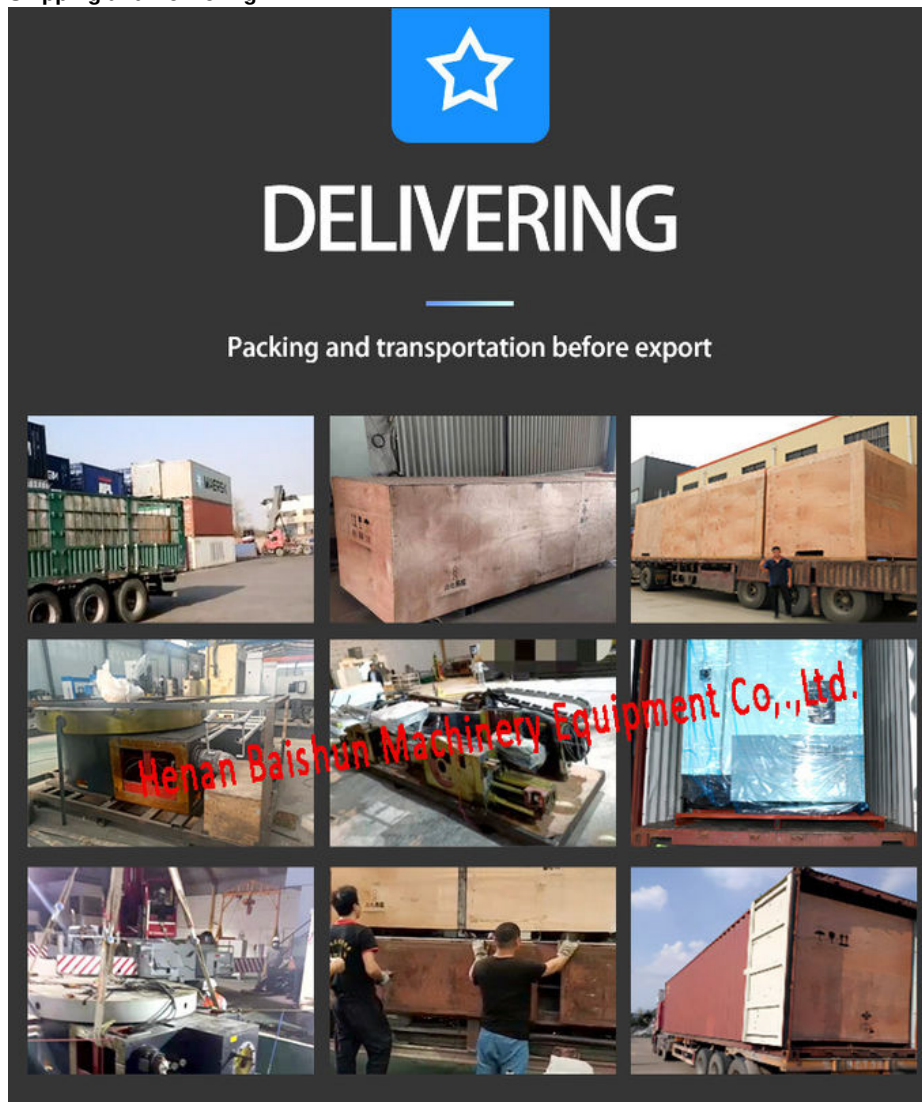
| Model | CK518 | CK5112Q | CK5112A | CK5116Q | CK5120A | CK5126A |
|--|----------|----------|----------|----------|----------|----------|
| Max. turning diameter of vertical tool rest (mm) | 800 | 1200 | 1200 | 1600 | 2000 | 2600 |
| Working table diameter (mm) | 700 | 1000 | 1000 | 1400 | 1800 | 2200 |
| Max. height of work-piece (mm) | 800 | 1000 | 1000 | 1200 | 1250 | 1400 |
| Max. weight of work-piece (kg) | 1500 | 1500 | 3200 | 3200 | 8000 | 8000 |
| Range of worktable rotation speed (rpm) | 30-260 | 20-180 | 6.3-200 | 15-160 | 3.2-100 | 2.2-70 |
| Feeding series | Stepless | Stepless | Stepless | Stepless | Stepless | Stepless |
| Range of tool rest feed (mm/min) | 0.25-90 | 0.25-90 | 0.8-86 | 0.25-90 | 0.8-86 | 0.8-86 |
| Cross beam travel (mm) | 500 | 1000 | 650 | 1200 | 890 | 1090 |
| Horizontal travel of tool rest (mm) | 500 | 700 | 700 | 900 | 1115 | 1400 |
| Vertical travel of tool rest (mm) | 450 | 500 | 650 | 750 | 800 | 800 |
| Size of section of cutter bar (mm) | 30*40 | 30*40 | 30*40 | 30*40 | 30*40 | 30*40 |
| Main motor power (kw) | 11 | 15 | 22 | 15 | 30 | 30 |

Detail Machine Photo:





Shipping and Delivering:



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