

Double Column Heavy Duty Vertical Lathe Cnc Wheel Lathe Machine Fanuc / Siemens Control System

Basic Information

• Place of Origin: Henan, China

Brand Name: BAISHUN MACHINERY

Certification: CE ISO
Model Number: CK5225
Minimum Order Quantity: 1

• Price: \$66,000.00/sets 1-4 sets

• Packaging Details: 1. Outside we will pack the product with

plasitic to prevent wet.

2. Outside of the cnc vertical lathe machine will be packed by strong wooden pallet.

Delivery Time: 45 Working daysSupply Ability: 20 Set/Sets per Month



Product Specification

• Max. Length Of Workpiece 2500

(mm):

No. Of Spindles: Double
Machining Capacity: Heavy Duty
Control: CNC/Manual
Max. Weight Of Work piece:20TON
Spindle Motor Power(kW): 55
Worktable Diameter: 2250

Rapid Traverse Of Rail 4000 Mm/min

Head:

Positioning Accuracy (mm): ±0.005
Repeatability (X/Y/Z) (mm): ±0.003

• Highlight: Fanuc CNC Wheel Lathe Machine,

Heavy Duty CNC Wheel Lathe Machine, Double Column CNC Wheel Lathe Machine



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CNC Vertical Turret Double Column CNC Lathe is suitable to process ferrous metal, nonferrous metals and partial non-metallic material, and could achieve the processing of turning of the end face, inside and outside cylindrical surface, inside and outside circular conical surface and drilling, expanding, reaming of the hole. The vertical lathe machine cutting action is controlled by the PLC, and feeding axis is driven by the AC asynchronous servo motor, with touch screen display and hand-held pulsed. Main transmission is driven by the spindle AC servo motor, hydraulic gear change and two gears sleepless speed regulation. Tool rest adopts the T-type ram manual 5-tool position tool table structure with good rigidity and convenient tool change. Worktable is manual 4-jaw single movement chuck.

Technical Introduction:

- 1. Vertical lathe is suitable for the industries of mechanical processing, can be used for inside and outside the cylinder, cone surface and face, cutting, cutting, etc. Of coarse and fine turning processing.
- 2. Workbench using hydro-static guideway, main shaft adopt high precision NN30 type (D) double row cylindrical roller bearing, thus workbench large carrying capacity, high rotary precision.

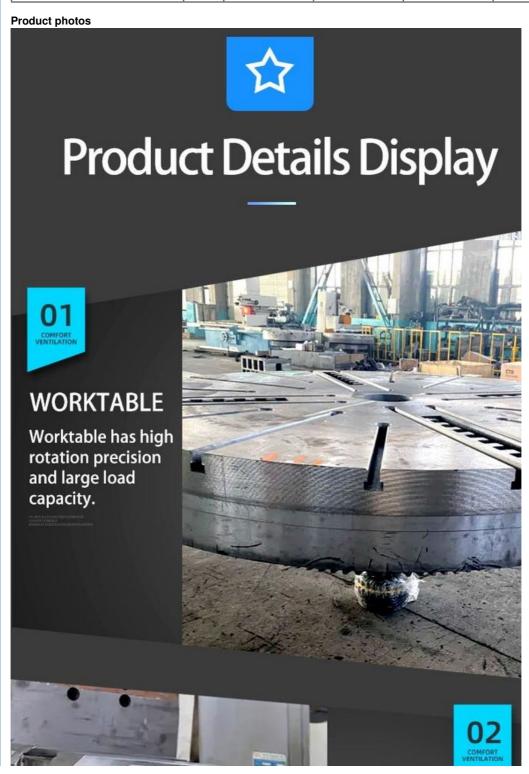
Machine tool electric using domestic brand-name products, high reliability.

3.Machine is made of high qualified epc process, high quality, the annealing aging treatment, appearance beautiful, durable, good agreeableness, convenient operation and maintenance.

Machine parameter

Specifications	Unit	CK5225	CK5231	CK5240Q	CK5240

Max.turning diameter	mm	2500	3150	4000	4000
Max. height of work piece	mm	1600/2000/2500	1600/2000/2500	1600/2000/2500	1600/2000/2500
Max. weight of work piece	Т	10/20	10/20	10/20	32
Worktable diameter	mm	2250	2830	2830/3150	3200/3600
Range of table speeds	r/min	2-63	2-63	2-63	2-63
Steps		16	16	16	16
Max torque of work table	KN.m	63	63	63	100
Rapid traverse of rail head	mm/min	4000	4000	4000	4000
Ram vertical travel of right railhead	Kn	35	35	35	40
	kn	30	30	30	30
Range cutting force of right railhead	mm/min	1-50	1-50	1-50	1-50
Range cutting force of right railhead	mm/min	0.1-1000	0.1-1000	0.1-1000	0.1-1000
Travel of arm	mm	1000	1000	1000	1250
Section of arm	mm	255×200	255×200	255×200	240×240
Swivel of left and right railhead	0	±30°	±30°	±30°	±30°
Section of tool	mm	40×50	40×50	40×50	50×50
Power of main motor	Kw	55	55	55	75
Overall dimensions	cm	569×470×480/520	605×440×493/533	690×510×480/520	690×510×480/520









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