



Low Price Swivel Head Ram Type Fresadora Universal Milling Machine For Drilling

Our Product Introduction

Basic Information

- Place of Origin: China
- Brand Name: BAISHUN MACHINERY
- Certification: ISO
- Model Number: TK6813
- Minimum Order Quantity: 1 set
- Price: USD79000/Set
- Packaging Details: 1. Outside we will pack the product with plastic to prevent wet. 2. Outside of the machine will be packed by strong wooden pallet. 3. If there requirement of the package, we can customized based on the detail requirement.
- Delivery Time: 4 month
- Payment Terms: L/C, T/T, Western Union
- Supply Ability: 10 Set/Sets per Month



Product Specification

- Product Name: Low Price Swivel Head Ram Type Fresadora Universal Milling Machine For Drilling
- Type: TK6813
- Spindle Bore: 130mm
- RAM Size: 380X420
- Table Loading Capacity: 10000kg-40000kg
- Function: Boring And Milling
- Application: Metal Machining
- Color: Customization
- Highlight: Drilling Universal Milling Machine, Universal Milling Machine, Low Price Universal Milling Machine



More Images



TK68系列(带滑枕)的结构



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Product Description

Low Price Swivel Head Ram Type Fresadora Universal Milling Machine For Drilling

TK6813 CNC planer boring and milling machine is a kind of machine tool with large torque, high efficiency, high rigidity and advanced function. According to the user's requirements, with different systems, different precision, different turntable size, can form different grades of machine tools of different specifications. It is a kind of universal machine tool with the most extensive use, belonging to one of the machine tools with large quantity and wide range. Its working performance is mainly boring and milling, and it can also be used for drilling, reaming, milling and other processes. It is especially suitable for processing multi-hole parts, box-shaped parts with precise pitch requirements, rack parts and mould parts. After the workpiece is clamped once, Automatically complete milling, boring, drilling, reaming, milling, tapping and other processes. It can realize five-axis control, four-axis linkage, circular interpolation and three-dimensional surface processing. With the milling head, flat turning plate and other accessories, so as to expand the processing capacity of the machine.

BASIC LARGE PARTS: the bed, column, slide seat and other basic large parts are made of high-quality cast iron parts, the machine tool ram large parts are ductile cast iron parts with high mechanical load characteristics, the use of FEM finite element analysis has extremely high rigidity. The column is a large section of double wall design, both vertical and vertical are covered with reinforcing bars, with sufficient bending and torsional strength.

Spindle box: The machine adopts ram headstock mobile structure, and the headstock adopts integral inclusion structure, which contains the ram in the box, improves the overall rigidity of the ram structure, and is conducive to the machine tool for strong cutting.

MACHINE GUIDE RAIL: The movement of X axis adopts **static guide rail**, which has high static stiffness, improves the rigidity of the guide rail and extends the service life of the guide rail. **The moving guide surface is inlaid with zinc base alloy plate**, which can protect the guide rail of the machine tool.

CNC ROTARY TABLE: CNC rotary table has the characteristics of compact structure, reasonable layout, high precision, large load and so on. It can be used with floor milling and boring machine to expand the processing range of the main machine.



TK68 CNC Planer type boring and milling machine:

Item	Unit	TK6813	TK6816
Spindle diameter	mm	130	160
Spindle taper		ISO 50	ISO 50
Max. spindle speed	rpm	2-1500	2-1000
Motor power-Servo	KW	22/30	30/40
Table loading capacity	Kg	10000-40000	20000-60000
Table size	mm	1400*1600 1600*1800 1800*2000 2000*2500	1400*1600 1600*1800 1800*2000 2000*2500 2500*3000
Cross travel of table -X axis	mm	3000(op: 4m, 5m)	4000(op: 4m,5m)
Vertical travel of spindle head stock-Y axis	mm	2000(op: 3m, 4m)	2000(op: 3m, 4m)
Longitude travel of spindle-Z axis	mm	700	1000
Travel of column-V axis	mm	1600	2000
Table rotary indexing-B axis	°	360	360
Travel speed of table X	mm/min	0.5-6000	0.5-6000
Tool magazine	pcs	40/60	40/60

TK69 CNC Floor type boring and milling lathe machine:

Item	Unit	TK6913	TK6916	TK6920	TK6926
Spindle diameter	mm	130	160	200	260
Spindle taper	ISO	50	50	60	60
Max. spindle speed	rpm	1500(Op:3000)	1200(Op:2000)	1000(Op:2000)	1000Op(op:1500)
Motor power-Servo	KW	30	55	75	110
Total travel of boring spindle and ram	mm	1500	2400	2400	3200
Size of ram section	mm	380*420	480*520	480*520	620*740
Travel of column -X axis	mm	4000(op:5-15m)	6000(op:7-20m)	6000(op:7-20m)	8000(op:9-20m)
Vertical travel of spindle head-Y axis	mm	2000(op: 3m)	3000(op: 4m, 5m)	3000(op: 4m, 5m)	3000(op: 4m, 5m)
Longitude travel of cloumn-Z axis	mm	700	1200	1200	1600
Axial travel of boring spindle-W axis	mm	800	1200	1200	1600
B axis totation degree	°	360			
Tool magazine	pcs	40/60	40/60	40/60	40/60
Worktable size	mm	1200*1400, 1400*1600, 1600*1800, 1800*2000, 2000*2500, 2500*3000, 3000*3500, 3500*4000, 4000*4500, 4500*5000(can be			

	customized)
CNC System	SIEMENS / FANUC (can supply based on customers' requirement)

TK65 CNC Planer type boring and milling machine:

Item	Unit	TK6511	TK6513	TK6516
Spindle diameter	mm	110	130	160
Spindle taper		ISO 50	ISO 50	ISO 50
Max. spindle speed	rpm	10-2000	2-2000	2-1500
Motor power-Servo	KW	17/22.5	22/30	30/40
Table loading capacity	Kg	6000	10000	20000
Table size	mm	1200*1400 1400*1600	1400*1600 1600*1800	1400*1600 1600*1800 1800*2000
Cross travel of table -X axis	mm	2000(op: 3m, 4m)	2000(op: 4m, 5m)	2500(op: 4m,5m)
Vertical travel of spindle head stock-Y axis	mm	1500(op: 2m, 3m)	2000(op: 3m, 4m)	2000(op: 3m, 4m)
Longitude travel of spindle-Z axis	mm	600	800	1000
Travel of column-V axis	mm	1200	1600	1600
Table rotary indexing-B axis	°	360	360	360
Travel speed of table X	mm/mi n	5000	0.5-6000	0.5-6000
Tool magazine	pcs	40/60	40/60	40/60

TK61 CNC Table type Horizontal boring and milling lathe machine:

Item	Unit	TK6111	TK6113
Table size	mm	1250*1400	1400*1600
Spindle diameter	mm	110	130
X Travel	mm	1800-2000	1800-2000
Y Travel	mm	1200-1600	1200-1600
Z Travel	mm	1200-1600	1200-2000
W Travel	mm	600	800
T Slot	mm(W*Distance)	22*125	22*125
Max.loading capacity	KG	5000	8000
Max.boring dia.	mm	240/250	300
Rapid moving speed	Mm/min	3000	3000
CNC System	mm	SIEMENS / FANUC	
Positioning accuracy(X/Y/Z axis)	mm	0.03/0.03/0.03	0.03/0.03/0.03
Machine size	mm	6300*3900*3700	6500*4200*3900
Machine weight	KG	25000	32000

Henan Baishun Machinery Equipment Co.,Ltd is a professional manufacturer of CNC floor type boring-milling machine,CNC Planer-type boring-milling machine and CNC Gantry-type boring- milling machine. Our products can be found in every corner of the world, covering nuclear power industry, wind generator industry, hydropower equipment industry as well as forging and pressing equipment industry, to name a few. Being consistent with the concept of be specialized in our profession, we have been able to pull together all resources within our company and many elites in the industry to focus on the development and research of boring machines. As a result of years of hard work, we are possessed of the best capability of designing, developing, inspecting and manufacturing all series of CNC and digital readout boring machines. Moreover, our products are recognized and certified by ISO9001 quality system and certification of Europe.

EXHIBITIONS & REAL APPLICATION FROM FOREIGN CLIENT



United Kindon



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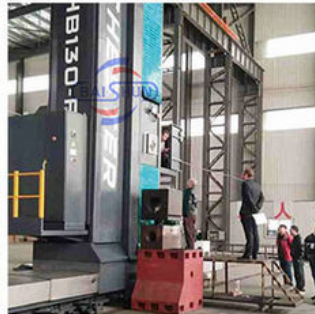
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FAQ

1. How can I choose the most suitable machines ?

A: You can choose the exact model by yourself. Or you can tell us your specifications, to let us choose the best model for you, too. You can also send us the product drawing, and we will choose the most suitable machines for you.

2. When do you deliver?

A: It depends on the machine and model you choose. Mostly 2 months - 4 months. You can send us a message or mail to check exact delivery time. Our manufactory is very high degree of modernization, brand positioning the global market,

3. Whether to provide quality assurance and complete after-sales support?

A : **Yes!**Our machine is guaranteed for 12 months and supports on-site installation if necessary. Commissioning, technical guidance and after-sales maintenance support.

4. What's the Payment Terms ?

A : T/T 30% down payment when order ,70% balance payment before shipment ;

5. What's the MOQ?

A: 1 set (Only some low cost machines will be more than 1 set)

6. How is the warranty?

A: Our machine is guaranteed for 12 months and supports

on-site installation if necessary.
Commissioning, technical guidance and after-sales maintenance support.

7. If I have a problem setting up/ getting it running problem, will you be available by email to assist in solving the problem.

A: Video technical support, online service, we can answer you in 24 hours.

**We are a direct-sale machine manufacturer, not a trading company,
which means we can offer you high quality product with the best prices.**

**Welcome get in touch with us:)
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