



TK69 Series TK6913/TK6916/TK6920/TK6926 Support Customized CNC Floor Type Boring Mills

Our Product Introduction

Basic Information

- Place of Origin: China
- Brand Name: BAISHUN
- Certification: ISO
- Model Number: TK6920
- Minimum Order Quantity: 1 set
- Price: USD99000/Set
- Packaging Details: 1. Outside we will pack the product with plastic to prevent wet. 2. Outside of the machine will be packed by strong wooden pallet. 3. If there requirement of the package, we can customized based on the detail requirement.
- Delivery Time: 3 month
- Payment Terms: L/C, T/T, Western Union
- Supply Ability: 30 Set/Sets per Month

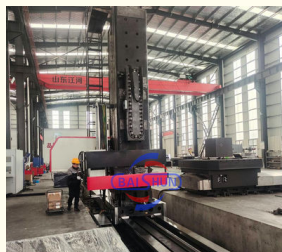


Product Specification

- Product Name: CNC Floor Type Boring Mills
- Type: TK6920
- Spindle Taper: ISO50
- Spindle Diameter: 200mm
- Z/Y/Z Travel: 6000/3000/1200mm
- Spindle Speed: 1200r/min
- Function: Boring And Milling
- Key Words: Boring And Milling Machine
- Worktable Size: Customize Accepted
- CNC Controller: Siemens/Fanuc
- Highlight: Customized CNC Floor Type Boring Mills, CNC Floor Type Boring Mills



More Images





Product Description

TK69 Series TK6913/TK6916/TK6920/TK6926 Support Customized CNC Floor Type Boring Mills

CNC Floor Type Horizontal boring and milling machine

The machine type can complete drilling, reaming, boring and other hole-type processes, groove cutting and plane and curved surface milling processes in one clamping. It can perform angle milling, head-turning boring and multi-faceted processing on the workpiece installed on the rotary table. Using the continuous indexing function of the CNC rotary table, it can continuously process spatial continuous curved surfaces, expanding the scope of process application and shortening the auxiliary time; choose tool libraries with different capacities to realize multiple processes in one clamping and composite automated processing; the closed-loop feedback system of the coordinate axis can also process process contents with higher precision.







Right Angle Milling Head



Universal Milling Head



Face Plate

We build different models of rotary tables according to the difference of loading capacity, size of table and customer's requests

The surface of the table can be either rectangular or square, or round.

The rotary tables can be used with either floor type or planer type boring mills. And the linear strokes of the table differ with different machine, loading capacity and table size.





Product Details Display

01

COMFORT
VENTILATION

MACHINE BED

The machine bed is built of resin, wood former with reasonable structure and rigidity.

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02

COMFORT
VENTILATION

ROTARY TABLE

We build different models of rotary tables according to the difference of loading capacity, size of table and customer's requests.

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03

COMFORT
VENTILATION



COLUMN

Most of high quality castings, resin and wool former are in a double-frame structure, the column is of sufficient rigidity that allows the smooth movement of spindle box vertically.



04

COMFORT
VENTILATION

CONTROL SYSTEM

The equipment equipped with Siemens Sinumerik One /FANVC 31i system (can be customized for customers)

EXHIBITIONS & REAL APPLICATION FROM FOREIGN CLIENT



United Kindon



Mexico



Macedonia



Malaysia



Chile



Holland



Saudi Arabia



Italy



Philippines

Technical Specification:

| Item | Unit | TK6913 | TK6916 | TK6920 | TK6926 |
|--|------|---|------------------|------------------|------------------|
| Spindle diameter | mm | 130 | 160 | 200 | 260 |
| Spindle taper | ISO | 50 | 50 | 60 | 60 |
| Max. spindle speed | rpm | 1500(Op:3000) | 1200(Op:2000) | 1000(Op:2000) | 1000O(op:1500) |
| Motor power-Servo | KW | 30 | 55 | 75 | 110 |
| Total travel of boring spindle and ram | mm | 1500 | 2400 | 2400 | 3200 |
| Size of ram section | mm | 380*420 | 480*520 | 480*520 | 620*740 |
| Travel of column -X axis | mm | 4000(op:5-15m) | 6000(op:7-20m) | 6000(op:7-20m) | 8000(op:9-20m) |
| Vertical travel of spindle head-Y axis | mm | 2000(op: 3m) | 3000(op: 4m, 5m) | 3000(op: 4m, 5m) | 3000(op: 4m, 5m) |
| Longitude travel of cloumn-Z axis | mm | 700 | 1200 | 1200 | 1600 |
| Axial travel of boring spindle-W axis | mm | 800 | 1200 | 1200 | 1600 |
| B axis totation degree | ° | 360 | | | |
| Tool magazine | pcs | 40/60 | 40/60 | 40/60 | 40/60 |
| Worktable size | mm | 1200*1400, 1400*1600, 1600*1800, 1800*2000, 2000*2500, 2500*3000, 3000*3500, 3500*4000, 4000*4500, 4500*5000(can be customized) | | | |
| CNC System | | SIEMENS / FANUC (can supply based on customers' requirement) | | | |

Machine bed:

The machine bed is built of resin.wood former with reasonable structure and rigidity. It guarantees a sound base and the steadiness of the machine and the stability of column in motion on the bed.there are top quality imported ground hard dent surface racks on the bed, two preload gears co-drive ensures the accuracy of X axis.

Sliding carriage

Built with top quality castings. Resin and wood former, the sliding carriage possesses sufficient intensity. It connects to the machine bed with two wide guide ways. The single guide way serves as main positioning with support from double guide ways to maintain the stability and linearity of column in motion on machine bed.

Column

It is made of high quality casting resin and wood former in a double frame structure, the column is of sufficient rigidity that allows the smooth movement of spindle box vertically. Mosaic type counter weight balance rails are built inside the column to ensure the stability of the counterweight's vertical movements, thus to ensure the high precision of the machine. The two ground rails in front of the column check the position of spindle box and ensure the steadiness of the spindle's vertical movements. The column is equipped with preload precision double nut ball screws and servo motor drives the vertical travels of the spindle box.

Control unit

The operation booth is built with the spindle box, the control unit in the booth fore easy operation . Rota table control panel and the handset unit that allows long distance operation makes the operation simple and efficient.



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