

China

ISO

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BAISHUN

QK1325

USD 27000-34000/Set

L/C, T/T, Western Union

within 45days

20/month

Pallet and wooden case package

# Large Spindle Bore Oil Field Lathe QK1327x3000 Horizontal Double Chuck **Threading Lathe Machine**

## **Basic Information**

- Place of Origin:
- Brand Name:
- Certification:
- Model Number:
- Minimum Order Quantity:
- Price:
- · Packaging Details:
- Delivery Time:
- Payment Terms:
- Supply Ability:



### **Product Specification**

• Product Name:

Model:

Bed:

• Key Words:

• Function:

• Highlight:

• Power:

Double Chuck Threading Lathe Machine QK1325 Max. Swing Diameter Over 800mm • Max.threading Diameter: 250mm • Spindle Bore: 255mm CNC Or Not: CNC Pipe Threading Lathe Screw Cutting 11 · Machine Weight: 6500kg Horizontal Double Chuck Threading Lathe Machine , Large Spindle Bore Oil Field Lathe



### More Images





#### Large Spindle Bore Oil Field Lathe QK1327x3000 Horizontal Double Chuck Threading Lathe Machine

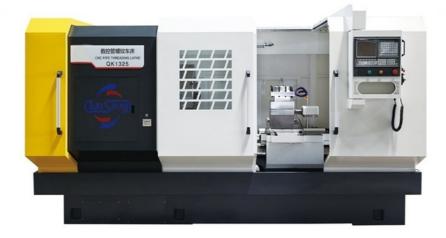
#### **Product Description:**

CNC pipe threading machine is a high efficiency, high precision two coordinate continuous control CNC machine independently researched and developed according to the development needs of petroleum industry. The machine has high power, good rigidity, can cut straight, oblique, arc, male, inch thread, and has a variety of functions such as tip radius compensation. The machine features high rigidity and high power. It is a high precision and high efficiency pipe thread machining machine.

It can be used for rough machining and finishing machining of mechanical parts, especially suitable for petroleum, mining, machinery and other industries, for high-efficiency, high-volume and high-precision processing of rotary parts. And also can process steel, cast iron, non-ferrous metals and other materials.

#### Features:

- 1. Big spindle bore and double chuck to ensure process big diameter pipe.
- 2. One-piece bed adopts high strength casting iron to ensure rigidity and precision.
- 3. Ultrasonic frequency quenched guide-ways ensure good wear-resistance.
- 4. Surface of carriage and guide way with high accuracy.



Model		Unit	QK1325	QK1327	QK1332	QK1335	QK1353	QK1363	
CNC System		/	Standard configuration:GSK980TDi Optional: FANUC; SIMENS;KND;etc.						
Max dia.swing over bed		mm	800	800	800	1000	1250	1400	
/lax dia.s ross slid	wing over e	mm	480	480	480	610	860	950	
Maxlengt biece	h of work-	mm	1500	1500	1500	1500	1500	1500	
Pipe three	ading range	mm	70-250	70-275	80-320	150-350	350-525	450-625	
Vidth of I	bed	mm	600/650	755	755	755	755	755	
Spindle b	ore	mm	255	280	325	360	540	640	
Spindle center height Power of spindle motor		mm	400	400	400	500	625	700	
		mm	11	15	15	22	30	30	
Mode of spindle speed		/	Two gears , step less in gears						
Range of spindle speed		r/min	(L):15-100 (H):100-350	(L):20-100 (H):100-300	(L):20-130 (H):100-300	(L):30-130 (H):65-260	(L):20-80 (H):55-220	(L):15-65 (H):65-120	
Max.traverse of X/Z		mm	X:420 Z:1250	X:420 Z:1250	X:420 Z:1250	X:450 Z:1250	X:650 Z:1250	X:750 Z:1250	
<td>traverse</td> <td>mm/min</td> <td>4000/5000</td> <td>4000/5000</td> <td>4000/5000</td> <td>4000/5000</td> <td>4000/5000</td> <td>4000/5000</td>	traverse	mm/min	4000/5000	4000/5000	4000/5000	4000/5000	4000/5000	4000/5000	
ailataak	Diameter	mm	100	100	100	160	160/260	160/260	
Tailstock quill	Travel	mm	250	250	250	300	300	300	
	Taper		Morse NO.6	Morse NO.6	Morse NO.6	Morse NO.6	Morse NO.6	Morse NO.6	
	Model		HAK21240	HAK21300	SLD170A04N	SLD170A04N	SLD170A04N	SLD170A04N	
	No.of tool stations		Vertical four-station						
	Dimension of tool	mm	32x32	32x32	32x32	32x32	32x32	32x32	

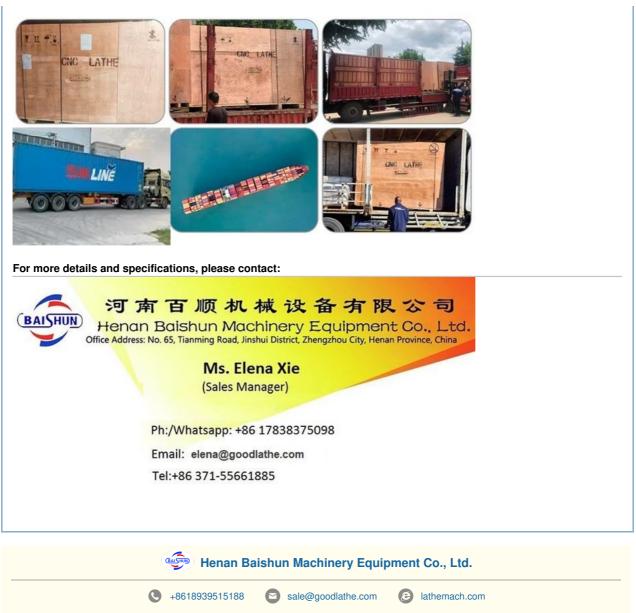
		Turret indexing time	s	2.6	2.6	5.6	5.6	5.6	5.6
	Chuck					K/2-/80 four	jaw electric	jaw electric	K66-780 four jaw electric chuck
Ī	Positionir	ng accuracy	mm	0.020	0.020	0.020	0.020	0.040	0.040
	Repositio accuracy	0	mm	0.01	0.01	0.01	0.01	0.02	0.02
ĺ	Machine	weight	Т	6.5/7.2	8	10	10	18	19

Machine Details:





Packing and delivery:



No.65, Tianming Road, Jinshui District, Zhengzhou City, Henan Province, China