

China

ISO

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BAISHUN

QK1325

USD 27000-34000/Set

L/C, T/T, Western Union

within 45days

20/month

Pallet and wooden case package

# Large Spindle Bore Oil Field Lathe QK1327x3000 Horizontal Double Chuck **Threading Lathe Machine**

## **Basic Information**

- Place of Origin:
- Brand Name:
- Certification:
- Model Number:
- Minimum Order Quantity:
- Price:
- · Packaging Details:
- Delivery Time:
- Payment Terms:
- Supply Ability:



### **Product Specification**

• Product Name:

Model:

Bed:

• Key Words:

• Function:

• Highlight:

• Power:

Double Chuck Threading Lathe Machine QK1325 Max. Swing Diameter Over 800mm • Max.threading Diameter: 250mm • Spindle Bore: 255mm CNC Or Not: CNC Pipe Threading Lathe Screw Cutting 11 · Machine Weight: 6500kg Horizontal Double Chuck Threading Lathe Machine , Large Spindle Bore Oil Field Lathe



### More Images





#### Large Spindle Bore Oil Field Lathe QK1327x3000 Horizontal Double Chuck Threading Lathe Machine

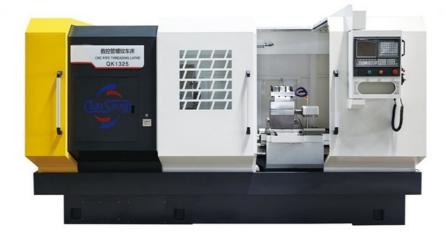
#### **Product Description:**

CNC pipe threading machine is a high efficiency, high precision two coordinate continuous control CNC machine independently researched and developed according to the development needs of petroleum industry. The machine has high power, good rigidity, can cut straight, oblique, arc, male, inch thread, and has a variety of functions such as tip radius compensation. The machine features high rigidity and high power. It is a high precision and high efficiency pipe thread machining machine.

It can be used for rough machining and finishing machining of mechanical parts, especially suitable for petroleum, mining, machinery and other industries, for high-efficiency, high-volume and high-precision processing of rotary parts. And also can process steel, cast iron, non-ferrous metals and other materials.

#### Features:

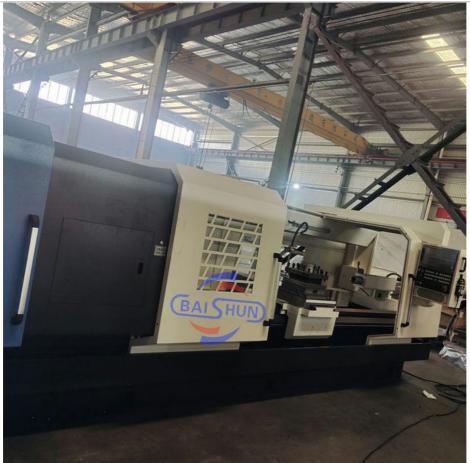
- 1. Big spindle bore and double chuck to ensure process big diameter pipe.
- 2. One-piece bed adopts high strength casting iron to ensure rigidity and precision.
- 3. Ultrasonic frequency quenched guide-ways ensure good wear-resistance.
- 4. Surface of carriage and guide way with high accuracy.



| Model   |                      | Unit   | QK1325   | QK1327                    | QK1332                    | QK1335                   | QK1353                  | QK1363                  |  |
|---|----------------------|--------|--|---------------------------|---------------------------|--------------------------|-------------------------|-------------------------|--|
| CNC System  |                      | /      | Standard configuration:GSK980TDi<br>Optional: FANUC; SIMENS;KND;etc. |                           |                           |                          |                         |                         |  |
| Max dia.swing over<br>bed   |                      | mm     | 800  | 800                       | 800                       | 1000                     | 1250                    | 1400                    |  |
| /lax dia.s<br>ross slid   | wing over<br>e       | mm     | 480  | 480                       | 480                       | 610                      | 860                     | 950                     |  |
| Maxlengt<br>biece   | h of work-           | mm     | 1500   | 1500                      | 1500                      | 1500                     | 1500                    | 1500                    |  |
| Pipe three  | ading range          | mm     | 70-250   | 70-275                    | 80-320                    | 150-350                  | 350-525                 | 450-625                 |  |
| Vidth of I  | bed                  | mm     | 600/650  | 755                       | 755                       | 755                      | 755                     | 755                     |  |
| Spindle b   | ore                  | mm     | 255  | 280                       | 325                       | 360                      | 540                     | 640                     |  |
| Spindle center height<br>Power of spindle<br>motor  |                      | mm     | 400  | 400                       | 400                       | 500                      | 625                     | 700                     |  |
|   |                      | mm     | 11   | 15                        | 15                        | 22                       | 30                      | 30                      |  |
| Mode of spindle<br>speed  |                      | /      | Two gears , step less in gears                                       |                           |                           |                          |                         |                         |  |
| Range of spindle speed  |                      | r/min  | (L):15-100<br>(H):100-350  | (L):20-100<br>(H):100-300 | (L):20-130<br>(H):100-300 | (L):30-130<br>(H):65-260 | (L):20-80<br>(H):55-220 | (L):15-65<br>(H):65-120 |  |
| Max.traverse of X/Z   |                      | mm     | X:420<br>Z:1250  | X:420<br>Z:1250           | X:420<br>Z:1250           | X:450<br>Z:1250          | X:650<br>Z:1250         | X:750<br>Z:1250         |  |
| <td>traverse</td> <td>mm/min</td> <td>4000/5000</td> <td>4000/5000</td> <td>4000/5000</td> <td>4000/5000</td> <td>4000/5000</td> <td>4000/5000</td> | traverse             | mm/min | 4000/5000  | 4000/5000                 | 4000/5000                 | 4000/5000                | 4000/5000               | 4000/5000               |  |
| ailataak  | Diameter             | mm     | 100  | 100                       | 100                       | 160                      | 160/260                 | 160/260                 |  |
| Tailstock<br>quill  | Travel               | mm     | 250  | 250                       | 250                       | 300                      | 300                     | 300                     |  |
|   | Taper                |        | Morse NO.6   | Morse NO.6                | Morse NO.6                | Morse NO.6               | Morse NO.6              | Morse NO.6              |  |
|   | Model                |        | HAK21240   | HAK21300                  | SLD170A04N                | SLD170A04N               | SLD170A04N              | SLD170A04N              |  |
|   | No.of tool stations  |        | Vertical four-station  |                           |                           |                          |                         |                         |  |
|   | Dimension<br>of tool | mm     | 32x32  | 32x32                     | 32x32                     | 32x32                    | 32x32                   | 32x32                   |  |

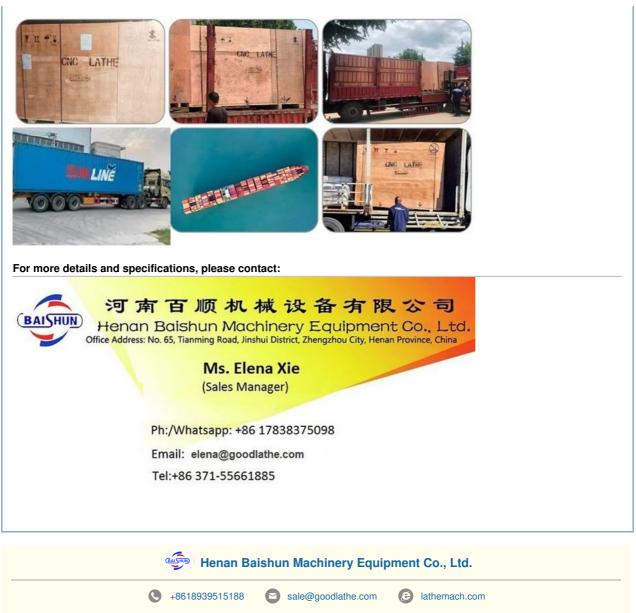
|   |                       | Turret<br>indexing<br>time | s  | 2.6     | 2.6   | 5.6          | 5.6          | 5.6          | 5.6                                   |
|---|-----------------------|----------------------------|----|---------|-------|--------------|--------------|--------------|---------------------------------------|
|   | Chuck                 |                            |    |         |       | K/2-/80 four | jaw electric | jaw electric | K66-780 four<br>jaw electric<br>chuck |
| Ī | Positionir            | ng accuracy                | mm | 0.020   | 0.020 | 0.020        | 0.020        | 0.040        | 0.040                                 |
|   | Repositio<br>accuracy | 0                          | mm | 0.01    | 0.01  | 0.01         | 0.01         | 0.02         | 0.02                                  |
| ĺ | Machine               | weight                     | Т  | 6.5/7.2 | 8     | 10           | 10           | 18           | 19                                    |

Machine Details:





Packing and delivery:



No.65, Tianming Road, Jinshui District, Zhengzhou City, Henan Province, China