

# Large Diameter Thread Rolling Machine For Manufacturing Plant And Building Material Shops

### **Basic Information**

Place of Origin: China
Brand Name: BAISHUN
Certification: ISO CE
Model Number: Z28-315

Minimum Order Quantity:

• Price: USD8600-11000/SET

Packaging Details: export standard wooden case

• Delivery Time: within 20 days

Payment Terms: L/C, T/T, Western Union

• Supply Ability: 50SETS/Month



# **Product Specification**

Product Name: Large Diameter Thread Rolling Machine

Type: Z28-315
Roller Diameter: 8-110mm
Thread Range: 0.5-8mm
Inner Diameter Of Roller Wheel: 75mm

• Roller Die: Customized

• Power: 15kw

Color: Blue And Gray Delivery: Fast Delivery

Highlight: Manufacturing Plant Thread Rolling Machine,

 Published Rolling Machine,

**Building Material Shops Thread Rolling** 

Machine

, Large Diameter Thread Rolling Machine



# More Images







### **Product Description**

# Large Diameter Thread Rolling Machine For Manufacturing Plant And Building Material Shops

#### **Description:**

The thread rolling machine is a machine tool that forms threads on a workpiece through pressure. It mainly achieves thread, straight thread, oblique thread and other processing by rolling the workpiece in a cold state.

The thread rolling machine is a multifunctional cold extrusion forming machine tool. The thread rolling machine can perform thread, straight and diagonal rolling on the workpiece in the cold state within its rolling force range; straight tooth, helical tooth and helical spline gear Rolling; straightening, diameter reduction, roller burnishing and various forming rolling. The machine has a safe and reliable electro-hydraulic execution and control system, which allows each working cycle to be selected among three modes: manual, semi-automatic and automatic.

The thread rolling cold rolling process is an advanced non-cutting process that can effectively improve the intrinsic and surface quality of the workpiece. The radial compressive stress generated during processing can significantly improve the fatigue strength and torsional strength of the workpiece. An ideal process with high efficiency, energy saving and low consumption.

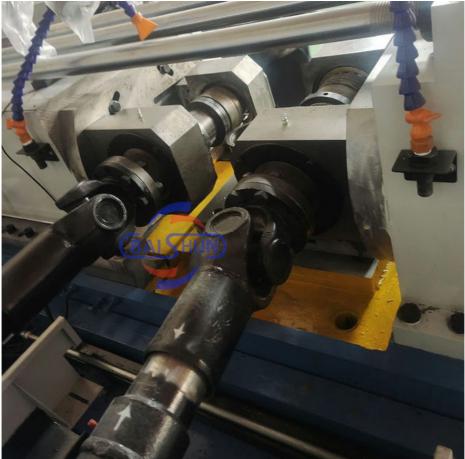


#### **Technical Specification:**

Model	Z28-315
Roller Diameter(mm)	8-110
Thread range(mm)	0.5-8
Inner dia.of roller wheel(mm)	75
Width of wheel(mm)	50-120
Dia.of roller wheel	170-220
Max.feeding force(kn)	300
Rotation speed of two main axis(r/m)	26;35;48;62
Hydraulic cease time regulation scope(s)	0.1-99.9
Main motor(kw)	15
Hydraulic motor(kw)	5.5
Machine size(mm)	2150x1800x1600
Machine weight(kg)	4500

#### More Details:













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