



## B5020 Vertical Slotting Machine 200mm Max Slotting Length

### Our Product Introduction

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#### Basic Information

- Place of Origin: China
- Brand Name: Baishun
- Certification: ISO
- Model Number: B5020
- Minimum Order Quantity: 1 Set
- Price: Negotiation
- Packaging Details: Export standard wooden case package
- Delivery Time: 20 working days
- Payment Terms: T/T,L/C,Western Union
- Supply Ability: 100Set/Sets per Month



#### Product Specification

- Name: Vertical Slotting Machine
- Model: B5020
- Max.slotting Length: 200mm
- Video Outgoing-inspection: Provided
- Machinery Test Report: Provided
- Controller: PLC
- Voltage: 380v/50hz Or As Customer Required
- Warranty: 1 Year
- Power (kW): 4
- Key Words: Vertical Slotting Machine
- Highlight: **B5020 vertical slotting machine 200mm capacity , metal slotting machine with vertical design , slotting machine for 200mm max length**



#### More Images



## Product Description

### Good Quality B5040 B5032 Manual Keyway Machine Tool Vertical Slotting Machine:

The main performance characteristics:

- 1.The working table of the machine tool is provided with three different directions of feed (longitudinal, horizontal and rotary), therefore work object go through once clamping, Several surfaces in the machine tool machining
  - 2.Hydraulic transmission mechanism with sliding pillow reciprocating motion and hydraulic feed device for working table.
  - 3.The sliding pillow has the same speed in every stroke, and the movement speed of the ram and the working table can be adjusted continuously.
  - 4.Hydraulic control table have ram commutation oil for oil reversing mechanism, In addition to hydraulic and manual feed outer,
- Even there single motor drive vertical, horizontal and rotary fast moving.
- 5.Use hydraulic feed the slotting machine, Is when the work is over turning back instantaneous feed, Therefore be better than mechanical slotting machine used drum wheel feed.

Application:

1. This machine be used for interpolation plane, forming surface and Keyway Etc. And can insert the inclination in the 10° Mold and other within the scope of etc. work matter.
2. Enterprise suitable for single or small batch production.

### Product main technical parameters:

| Specification                                                         | Unit      | B5020          | B5032          | B5040          |
|-----------------------------------------------------------------------|-----------|----------------|----------------|----------------|
| Max. stroke of RAM                                                    | mm        | 220            | 340            | 400            |
| Ram maximum slotting length                                           | mm        | 200            | 320            | 500            |
| Ram motion frequency                                                  | times/min | 32.50.80.125   | 20.32.50.80    | 20.32.50.80    |
| Ram tilt angle                                                        | °         | 0-8            | 0-8            | 0-8            |
| Ram vertical adjustment distance                                      | mm        | 230            | 315            | 315            |
| Cutter head bearing surface to the distance between the forearm bed   | mm        | 485            | 600            | 600            |
| Table Diameter                                                        | mm        | 500            | 630            | 630            |
| The distance between the lower end of the sliding frame to work table | mm        | 320            | 490            | 600            |
| Max. longitudinal moving distance of working table                    | mm        | 500            | 630            | 690            |
| Max. transverse moving distance of working table                      | mm        | 500            | 560            | 620            |
| Table maximum rotation angle                                          | °         | 360            | 360            | 560            |
| Vertical and horizontal table power feed range                        | mm        | 0.08-1.21      | 0.08-1.21      | 0.08-1.21      |
| Table rotary feed range                                               | mm        | 0.052-0.783    | 0.052-0.783    | 0.052-0.783    |
| Motor power                                                           | kw        | 3              | 4              | 4              |
| Motor speed                                                           | r/min     | 1430           | 960            | 960            |
| Machine weight                                                        | kg        | 2200           | 3000           | 3700           |
| Outline dimension                                                     | mm        | 1916*1305*1995 | 2261*1495*2245 | 2290*1525*2485 |

| Item                     | Unit  | BK5018         | BK5030         | BK5032         | BK5040         |
|--------------------------|-------|----------------|----------------|----------------|----------------|
| Max. length of ram       | mm    | 180            | 300            | 320            | 400            |
| Ram adjustment stroke    | mm    | 80             | 300            | 315            | 315            |
| Number of ram movements  | n/min | 30/120         | 30~150         | 20~80          | 20~80          |
| Working desk size        | mm    | 600*320        | 550*405        | 800*610        | 800*610        |
| X direction motor torque | N.M   | 6              | 6              | 7.7            | 7.7            |
| Z direction motor torque | N.M   | 6              | 6              | 7.7            | 7.7            |
| Main motor power         | kw    | 3.7            | 3.7            | 4              | 4              |
| Machine weight           | kg    | 2000           | 2800           | 3700           | 3700           |
| Package dimension        | mm    | 2200*2100*2300 | 2300*2200*2300 | 2800*2400*2500 | 2800*2400*2500 |

### Machine picture:









For more detail specification please contact:



**河南百顺机械设备有限公司**  
Henan Baishun Machinery Equipment Co., Ltd.  
Office Address: No. 65, Tianming Road, Jinshui District, Zhengzhou City, Henan Province, China

**Ms. Elena Xie**  
(Sales Manager)

Ph:/Whatsapp: +86 17838375098

Email: elena@goodlathe.com

Tel:+86 371-55661885



**Henan Baishun Machinery Equipment Co., Ltd.**



+8618939515188



sale@goodlathe.com



lathemach.com

No.65, Tianming Road, Jinshui District, Zhengzhou City, Henan Province, China